

THE WARNER AIRCRAFT CORPORATION

SERVICE LETTER M-20

May 15, 1940

Gentlemen:

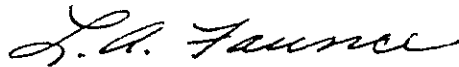
When checking valve springs, outside of our plant, during the overhaul of the engine, springs which do not have the minimum tension given below should be rejected:

- 7740 Outer Spring - 27 lb. Minimum when compressed to 1-37/64"
- 7741 Inner Spring - 23 lb. Minimum when compressed to 1-1/16"
- 7965 Outer Spring - 38 lb. Minimum when compressed to 1-37/64"
- 7966 Inner Spring - 30-1/2 lb. Minimum when compressed to 1-1/16"

The above data is in exact accordance with the procedure at our plant.

Yours very truly,

THE WARNER AIRCRAFT CORPORATION



L. A. FAUNCE, Vice-President
Sales Manager

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