

THE WARNER AIRCRAFT CORPORATION  
DETROIT MICHIGAN

SERVICE LETTER M-15

August 24, 1938

Gentlemen:

The enclosed Drawing No. 7769 supersedes Drawing No. 7745 covering piston assembly using four piston rings. Will you therefore please remove Service Letter M-13 from your Service Letter file.

We have found when replacing piston rings on Super Scarab engines SS-400E to SS-499E inclusive, that better results are obtained by using two beveled rings in the two lower grooves of the piston. Therefore, when replacing rings in the above mentioned engines, you should order the following:

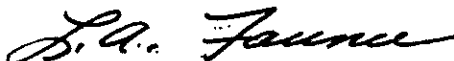
	Seven Part #7743	Piston Rings
	Seven Part #7735	Piston Rings
and	Fourteen Part #7744	Piston Rings.

In making this installation, you should be guided by the clearance chart shown in the upper left hand corner of Drawing No. 7769.

Thanking you for your cooperation in this matter, we remain

Yours very truly,

THE WARNER AIRCRAFT CORPORATION



L. A. FAUNCE, Vice-President,  
Sales Manager

LAF:BS  
DEC